



Hostaform® XGC25-LW01

Celanese Corporation - Acetal (POM) Copolymer

Sunday, November 3, 2019

General Information

Product Description

Hostaform® XGC25-LW01 is an injection molding grade reinforced with approx. 25% glass fibers and tribological modification for sliding applications requiring low friction and wear.

General

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe • North America • Asia Pacific • Latin America
Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight
Features	• Low Flow • Wear Resistant
RoHS Compliance	• Contact Manufacturer
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.52	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (190°C/5.0 kg)	1.50	cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.90	%	
Flow	0.80	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1.17E+6	psi	ISO 527-2/1A
Tensile Stress (Break)	19600	psi	ISO 527-2/1A/5
Tensile Strain (Break)	3.5	%	ISO 527-2/1A/5
Flexural Modulus (73°F)	1.16E+6	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	5.9	ft·lb/in ²	ISO 179/1eA
Charpy Unnotched Impact Strength (73°F)	29	ft·lb/in ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (264 psi, Unannealed)	320	°F	ISO 75-2/A
Melting Temperature ²	331	°F	ISO 11357-3

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	212 to 248	°F
Drying Time	3.0 to 4.0	hr
Suggested Max Moisture	0.15	%
Hopper Temperature	68 to 86	°F
Rear Temperature	338 to 356	°F
Middle Temperature	356 to 374	°F
Front Temperature	374 to 392	°F
Nozzle Temperature	374 to 410	°F
Processing (Melt) Temp	374 to 410	°F
Mold Temperature	176 to 248	°F

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Injection	Nominal Value	Unit
Injection Rate	Slow	
Back Pressure	< 290	psi

Injection Notes

Feeding zone temperature: 60 to 80°C
Zone4 temperature: 190 to 210°C
Hot runner temperature: 190 to 210°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² 10°C/min